-1- (WPAT) ACCESSION NUMBER TITLE

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ABSTRACT

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Battery electrode plate prodn. - having improved volume efficiency, weight efficiency and cycle life A85 L03 X16

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In producing electrode plate composed of multiple circular secton electrodes having dia. <=10 mu and >=5000 mu process comprises (1) coating active material mixed paste by passing line-formed collector made of fibre or twisted fibre or knitted fibre through the paste, (2) drying it, (3) exposing a certain length of collector terminal by removing the active material mixed agent from the electrode, (4) bundling the collector terminals at a place and (5) cutting the electrode plate into a certain length.

Volume efficiency, weight efficiency and cycle life are improved. In an example, Ni electrode was composed of Ni (OH)2 91 pts + acetylene black 9 + polystyrene 4 + polymethylmethacrylate 3 + chloroprene rubber 3 + toluene 180. hydrophilic polymer soln. was composed of PVA 8 pts. + water 100.

Zn electrode was composed of Zn fine powder 97 pts. acetylene black 3 + polystyrene 3 + polymethymethacrylate 1 + chloroprene rubber 1 + toluene 95.